



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: SOFT & MOIST SWEETENED DRIED CRANBERRIES UPC 94514, 03477 (Domestic)

DATE: 01 September 2010 SUPERSEDES: 03 November 2009 PAGE: 1 OF 2

PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound mature berries of the commonly cultivated cranberry plant (Genus/species – Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	13% - 18%	Karl Fischer
Retained on 5/8" (16 mm) mesh screen	5% maximum	Rotap, 1 minute
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL (per g or mL): Analysis represents an average sampling.		
Yeast (per g or mL)	≤100	
Mold (per g or mL)	≤100	
TPC (per g or mL)	≤1,000	

Ocean Spray Cranberries Ingredient Technology Group
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
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PACKAGING

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box secured with tamper-evident security tape.

Net weight: 25 lbs. (11.34 kg.) UPC 94514

10 lbs. (4.54kg) UPC 03477

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal – crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Cranberries, Sugar, Sunflower Oil

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ <65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT SOFT & MOIST SWEETENED DRIED CRANBERRIES, 94514, 03477 (DOMESTIC) SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.