



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: INTERMEDIATE MOISTURE SWEETENED DRIED CRANBERRIES

UPCs 94504, 98001

DATE: 20 JAN 09

SUPERSEDES: 18 DEC 08

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PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound mature berries of the commonly cultivated cranberry plant (Genus/species-Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

| SPECIFICATIONS | TOLERANCE | METHOD |
|--|-------------------------------|-------------------|
| Moisture | 9% - 12% | Karl Fischer |
| Retained on 5/8" mesh screen. | 5% maximum | Rotap, 1 minute |
| Thru US #4 screen | 1.0% maximum | |
| Oil | 1.0% maximum | Hexane Extraction |
| Color | Typical uniform cranberry red | Visual |
| Flavor and Odor | Typical tart, fruit flavor | Sensory |
| Foreign Material (Non-cranberry plant origin) | None | Direct count |
| Insect Contamination | None | |
| Harmless Extraneous Plant Material: stems/leaves | 2 maximum/25 lb. | |
| MICROBIOLOGICAL (per g or ml): Analysis represents an average sampling. | | |
| Yeast | | ≤ 100 |
| Mold | | ≤ 100 |
| Total Plate Count | | ≤ 1,000 |

Ocean Spray Cranberries Ingredient Technology Group
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
 Telephone: 508-946-7267 Fax: 508-946-4594

PACKAGING

Enclosed in a non-sealed 2-mil high-density polybag inside a corrugated box.
Net weight: 25 lbs (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date, Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.




STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F.

EXPECTED SHELF-LIFE

24 months @ <65°F.

OCEAN SPRAY® WARRANTS ONLY THAT INTERMEDIATE MOISTURE SWEETENED DRIED CRANBERRIES, 94504 SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

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