



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: DICED RASPBERRY flavored BERRYFUSIONS® FRUITS**

**UPC 94594**

**DATE: 03 DEC 10**

**SUPERSEDES: 27 MAR 08**

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**PRODUCT DESCRIPTION:**

DICED RASPBERRY flavored BERRYFUSIONS® FRUITS are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species – Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil, typically flavored and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" mesh screen	49% maximum	Rotap, 10 minutes
Thru US #8 screen	3% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and odor	Typical raspberry flavor with no off flavors or odors	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34 kg)	
<b>MICROBIOLOGICAL (per g or ml): Analysis represents an average sampling.</b>		
Yeast (per g or ml)		≤ 100
Mold (per g or ml)		≤ 100
TPC (per g or ml)		≤ 1,000

**Ocean Spray Cranberries Ingredient Technology Group**  
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**PACKAGING**

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box with tamper evident security tape.

Net weight: 25 lbs. (11.34 kg)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher - O.U., Halal – crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, sugar, natural flavors, citric acid, sunflower oil, elderberry juice concentrate (color)

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ <65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT DICED RASPBERRY flavored BERRYFUSIONS® FRUITS 94594, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.