



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: CHERRY flavored BERRYFUSIONS® FRUITS**

**UPC 94645**

**DATE: 28 JAN 2011**

**SUPERSEDES: 03 DEC 2010**

**PAGE: 1 OF 2**

**PRODUCT DESCRIPTION:**

CHERRY flavored BERRYFUSIONS® FRUITS are produced by infusing a sucrose and cherry juice concentrate syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

<b>SPECIFICATIONS</b>	<b>TOLERANCE</b>	<b>METHOD</b>
Moisture	12% - 18%	Karl Fischer
Retained on 5/8" mesh screen	5% maximum	Rotap, 1 minute
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and Odor	Typical cherry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34kg)	
<b>MICROBIOLOGICAL (per g or mL): Analysis represents an average sampling.</b>		
Yeast (per g or mL)	≤ 100	
Mold (per g or mL)	≤ 100	
TPC (per g or mL)	≤ 1000	

**Ocean Spray Cranberries Ingredient Technology Group**  
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349  
 Telephone: 508-946-1000 Fax: 508-946-4594

**PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box sealed with tamper evident security tape.  
Net weight: 25 lbs. (11.34 kg)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, sugar, cherry juice concentrate, natural flavors, citric acid, sunflower oil, elderberry juice concentrate (color)

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT CHERRY flavored BERRYFUSIONS® FRUITS –UPC 94645, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.