



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: DICED CHERRY flavored BERRYFUSIONS® FRUITS**

**UPC: 94816**

**DATE: 28 JAN 2011**

**SUPERSEDES: 03 DEC 2010**

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**PRODUCT DESCRIPTION:**

DICED CHERRY flavored BERRYFUSIONS® FRUITS are produced by infusing a sucrose and cherry juice syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil, and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" mesh screen	49% maximum	Rotap, 10 minutes
Thru US # 8 screen	3% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and Odor	Typical cherry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34kg)	
<b>MICROBIOLOGICAL (per g or mL): Analysis represents an average sampling.</b>		
Yeast (per g or mL)		≤ 100
Mold (per g or mL)		≤ 100
TPC (per g or mL)		≤ 1000

## **PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box with tamper evident security tape.

Net weight: 25 lbs. (11.34 kg)

## **LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

## **INGREDIENT STATEMENT**

Cranberries, sugar, cherry juice concentrate, natural flavors, citric acid, sunflower oil, elderberry juice concentrate (color).

## **STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

## **EXPECTED SHELF-LIFE**

24 months @ < 65°F (18°C).

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